

Date: Wednesday, 2/6/2008 10:24:14 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : TAIL LIGHT FAIRING
 Job Number : 37237
 Estimate Number : 12710
 P.O. Number :
 This Issue : 2/6/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D412750142
 First Issue : / / Type : SMALL /MED FAB Drawing Number : N/A
 Previous Run : 36837 Drawing Revision : A
 Material :
 Due Date : 2/13/2008 Qty: 4 Um: Each
 Written By :
 Checked & Approved By :
 Comment : est rev'd 06.09.22 new issue EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



KS08.02.06

Comment: Photocopy bluefile & type labels per PPP D412-750-142 CHG001

08/02/07

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

3.0 D3484042 TAIL LIGHT FAIRING, RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
 TAIL LIGHT FAIRING, RH

1334463 SQ

4.0 AN33A Bolt



Comment: Qty.: 10.0000 Each(s)/Unit Total : 40.0000 Each(s)
 Bolt
 Batch: M106552

SQ

5.0 AN960JD10 Washer



Comment: Qty.: 10.0000 Each(s)/Unit Total : 40.0000 Each(s)
 Washer
 Batch: M106167

8/2/07 SQ (4x)

6.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

***** Ensure part is a R/H as per dwg *****

08/02/07 (4x)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: JD Date: 28/02/08
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Description :

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-750-142

Location: A

PPP Rev: 4

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

2008/02/08

Job Completion



in 2008/2/08

4

W

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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